

WORK ORDER 2009-14

Date opened: 3 April 2009

Project: Attachment Provisions
Type: Bell 206BBatch Quantity: 10 Forward Fitting (49720-01)
5 Aft Right Saddle (49721-01)
5 Aft Left Saddle (49721-02)Approval: Pending
Drawing List: DCL497

Fabrication and Assembly Drawing(s)	Description
49720, Rev. 0	Forward Fitting
49721, Rev. 0	Aft Saddle

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	Y
Document Control List revision level matches (or exceeds) STC:	Y
Drawings revision levels match Document Control List:	Y
Purchase order or Work order source is recorded for each part/ass'y:	Y
Tests and inspections specifically called out on drawings are complete:	Y
Release tags associated with all fabricated parts are attached:	Y
All mounting hardware and supplies are included:	Y

List all non-conformities raised: _____

Inspector Signature: _____ Date: _____

CANCELLED

Drawing: 49720 Revision 0
Assembly: 49720-01 Forward Fitting

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
10 Total	49720-01	Forward Fitting	6061-T6 Alumium, 3.75 Sqr. Bar	9018	
10	49320-01	Barrel Nut	304 Stainless Steel, 0.75 Rod	5079	

Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 49720			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: 49721 Revision 0
Assembly: 49721-01; 49721-02 - Aft Saddle Fittings

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
5 Total	49721-01	Aft Right Saddle	6061-T6 Alumium, 3 x 1 Bar	8089	
5 Total	49721-02	Aft Left Saddle	6061-T6 Alumium, 3 x 1 Bar	8089	
10 Total	49721-03	Barrel Nut	304 Stainless Steel, 0.75 Rod	8079	
10 Total	49721-04	Pad	0.25 Neoprene Rubber	9032	

Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 49721			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.